Alternative Fuel Service (AFS) Ball Valves BU Series

Features

- Working pressures up to 6000 psig (413 bar)
- Working temperature: -40 to 250°F (-40 to 121°C)
- O High flow-Cv from 4.0 to 13.8
- Low-temperature fluorocarbon material provides sealing capability over full temperature range
- Spring-loaded seat provides leak-tight integrity in both low-and high-pressure systems and reduces seat wear from pressure surges
- O A variety of end connections available
- O Low operating torque
- All wetted components are compatible with hydrogen and compressed natural gas (CNG)
- O No packing adjustment required
- O Bidirectional flow
- Options for handle colors
- O Pneumatic actuators available
- © Each valve is leak tested with Nitrogen or compressed air at working pressure to meet a requirement of no visible leak
- © Field repairable with seal kit
- © ECE R110 type approval available



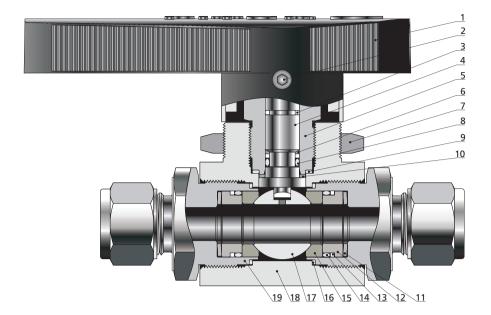
Pressure VS Temperature Ratings

| | FITOK Tube Fitting | | | Female Pipe | |
|-----------------------|------------------------------|----------------|------------|--------------|------------|
| End Connection | 3/8, 1/2 in., 12 mm | 3/4 in., 16 mm | 1 in. | 3/8, 1/2 in. | 3/4 in. |
| Temperature °F (°C) | Working Pressure, psig (bar) | | | | |
| -40 (-40) ~ 250 (121) | 6000 (414) | 5800 (400) | 4700 (324) | 6000 (414) | 6000 (414) |

Note: Ratings are based on valves of standard materials.



Standard Materials of Construction



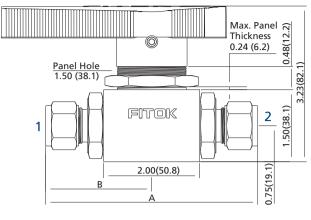
| ltem | Component | Material/ASTM Specification |
|------|-----------------------|-----------------------------------|
| 1 | Handle | Nylon with stainless steel insert |
| 2 | Set screw | Zinc-plated carbon steel |
| 3 | Guide ring | PTFE/D1710 |
| 4 | Stem | 316 SS/A479 |
| 5 | Packing bolt | 316 SS/A479 |
| 6 | Stem backup ring | PEEK |
| 7 | Lock nut | 316 SS/A479 |
| 8 | Stem O-ring | Low-temperature fluorocarbon |
| 9 | Packing bolt washer | Silver-plated 316 SS/A269 |
| 10 | Thrust washer | PEEK |
| 11 | Coned-disc spring | 316 SS/A240 |
| 12 | Seat gland | 316 SS/A479 |
| 13 | Seat backup ring | PTFE/D1710 |
| 14 | Seat O-ring | Low-temperature fluorocarbon |
| 15 | Seat | PEEK |
| 16 | End connection gasket | Silver-plated 316 SS/A269 |
| 17 | Ball | 316 SS/A479 |
| 18 | Body | 316 SS/A479 |
| 19 | End connection | 316 SS/A479 |
| | Lubricant | PTFE-based |

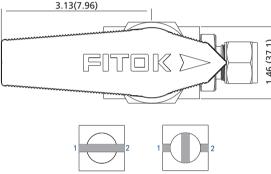
Note: Wetted components listed in italics.



Dimensions

Dimensions in in. (mm) are for reference only and subject to change.





| 3.13(7.96) | |
|------------|----------|
| | |
| FITO | K 27.1) |
| | |
| Open 2 | 1 Closed |

CNG/NGV Application

ECE R110 Manual Service Valve Type Approval

Classification: Class 0

Temperature: -40 to 248°F (-40 to 120°C)

Pressure: 3370 psig (260 bar)

To order, add -R110 to the valve ordering number.

Example: BUSS-ML12-P12-R110

Seal kit for field replacement is available, see "Seal Kits".

| Ordering Number | Connection 1 | Cv | Orifice in. (mm) | Dimensions in. (mm) | |
|----------------------------|--------------------|------|---------------------|---------------------|----------------|
| Number Type and Siz | | | () | Α | В |
| BUSS-ML10-P12 | 10 mm FITOK | 5.2 | 0.31 (7.9) | 4.21 (107) | 2.11 (53.5) |
| BUSS-ML12-P12 | 12 mm FITOK | 5.2 | 0.41 (10.3) | 4.42 (112.2) | 2.21 (56.1) |
| BUSS-ML16-P12 | 16 mm FITOK | 12.4 | 0.47 (12.0) | 4.42 (112.3) | 2.21 (56.2) |
| BUSS-FL6-P12 | 3/8" FITOK | 4.0 | 0.28 (7.1) | 4.20 (106.6) | 2.10 (53.3) |
| BUSS-FL8-P12 | 1/2" FITOK | 7.2 | 0.41 (10.3) | 4.40 (111.8) | 2.20 (55.9) |
| BUSS-FL12-P12 | 3/4" FITOK | 7.1 | 0.47 (12.0) | 4.50 (114.3) | 2.46 (62.5) |
| BUSS-FL16-P12 ^② | 1" FITOK | 6.5 | 0.47 (12.0) | 4.93 (125.1) | 2.25 (57.1) |
| BUSS-FNS6-P12 | 3/8" Female NPT | 11.0 | | 4.01 (102) | 2.00 (50.8) |
| BUSS-FNS8-P12 | 1/2" Female NPT | 13.8 | 0.47 | 4.01 (102) | 2.00 (50.8) |
| BUSS-FNS12-P12 | 3/4" Female NPT | 7.8 | (12.0) | 4.13 (105) | 2.06 (52.3) |
| BUSS-FRT8-P12 | 2 1/2" Female BSPT | | | 4.01 (102) | 2.00 (50.8) |

Note: Dimensions shown with FITOK tube fitting nuts finger-tight.

- 1 Valves can be ordered with two different end connections. Contact FITOK Group or our authorized distributors.
- 2 Not recommended for panel mounting; not available with pneumatic actuator.

Seal Kits

| Seal Kit Name | Seal Kit Ordering Number | Seal Kit Content |
|------------------------|-----------------------------|--|
| Seat seal kit | SS-BU-P-SE | Seat, seat backup ring, seat O-ring, coned-disc spring, end connection gasket, instructions. |
| Stem and seat seal kit | SS-BU-P | Guide ring, stem backup ring, stem O-ring, packing bolt washer, thrust washer, seat, seat backup ring, seat O-ring, coned-disc spring, end connection gasket, instructions |

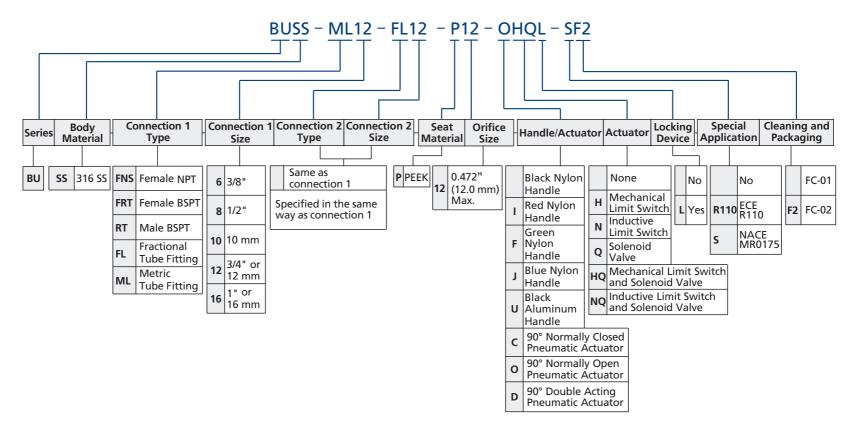
Locking Device

- O Lock BU series valves, locking hole diameter is 0.21 in (5.2 mm).
- O To order a ball valve with locking device, add -L to the valve ordering number. Example: BUSS-ML12-P12-L





Ordering Number Description



Note: "Ordering Number Description" is a reference to understand the combination rules of FITOK product part number. Not all combinations are available.

1. Standard thread pitch for metric threads are as follows:

M10 and below: 1 mm

M12 to M24: 1.5 mm

Standard thread pitch is omitted in ordering number.

For special thread pitch, specify in the ordering number.

- 2. For oxygen-enriched environment or hazardous media service, contact FITOK Group or our authorized distributors.
- 3. Cleaning and Packaging:

FC-01: Standard cleaning and packaging for general industrial procedures.

- FC-02: Special cleaning and packaging for wetted system components to ensure compliance with product cleaning requirement of ASTM G93 Level C.
- 4. For more details about ball valves with pneumatic actuators, refer to Automatic Control Ball Valves.
- 5. Certifications do not include attachments to the valve, such as actuators or a different handle mechanism.